

Distinctive Characteristics

Bright illumination with numerous color variations. Spot illumination available. Square, rectangular, and round shaped caps.

Incandescent, LED, and neon lamps. Front panel relamping.

Choice of bright or super bright LEDs in red, amber, green, white, and blue.

Latchdown feature gives indication of circuit status. Audible and tactile feedback with smooth and responsive operation.

Snap-action mechanism for long life.

Stainless steel frame on snap-in models has a specially designed projection, which prevents rotation and correctly orients switch in panel.

12mm (.472") body diameter.

Molded-in terminals lock out flux, dust and other contaminants.

8mm (.315") panel thickness capability. Rear panel bushing or snap-in mounting.

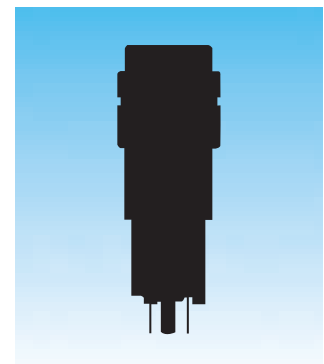
Optional PCB adaptors in straight and right angle types.

Nonilluminated models available and shown in Pushbutton section.

Matching indicators available and shown in Indicator section.



Actual Size



General Specifications

Electrical Capacity (Resistive Load)

Power Level (code W): 1A @ 125/250V AC or 1A @ 30V DC
Logic Level (code G): 0.4VA maximum @ 28V AC/DC maximum
 Note: See Supplement Index (page Z2) to find explanation of operating range.

Other Ratings

Contact Resistance: 50 milliohms maximum
Insulation Resistance: 1,000 megohms minimum @ 500V DC
Dielectric Strength: For Silver: 1,000V AC minimum between contacts for 1 minute minimum & 1,500V AC minimum between contacts & case for 1 minute minimum;
 For Gold: 750V AC minimum between contacts for 1 minute minimum & 1,500V AC minimum between contacts & case for 1 minute minimum
Mechanical Life: 100,000 operations minimum
Electrical Life: 50,000 operations minimum for silver; 100,000 operations minimum for gold
Nominal Operating Force: Single pole 100 ~ 250 grams for maintained & 100 ~ 200 grams for momentary;
 Double pole 150 ~ 350 grams for maintained & 150 ~ 300 grams for momentary
Contact Timing: Nonshorting (break-before-make)
Travel: 2.2mm (.087") pretravel; 0.80mm (.031") overtravel; 3.0mm (.118") total travel

Materials & Finishes

Housing: Polyamide
Movable Contactor: Silver for power circuit; copper with gold plating for logic level circuit
Stationary Contacts: Silver for power circuit; copper with gold plating for logic level circuit
Housing Base: Polyamide **Terminal Base:** Polyester
Common Terminals: Phosphor bronze with silver flash plating for power circuit;
 Phosphor bronze with gold flash plating for logic level circuit
End Terminals: Brass with silver flash plating for power circuit;
 Brass with gold flash plating for logic level circuit
Lamp Terminals: Phosphor bronze with nickel flash plating

Environmental Data

Operating Temp Range: -25°C through +50°C (-13°F through +122°F)
Humidity: 90 ~ 95% humidity for 96 hours @ 40°C (104°F)
Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning in 1 minute; 3 right angled directions for 2 hours
Shock: 50G (490m/s²) acceleration (tested in 6 right angled directions, with 3 shocks in each direction)

Installation

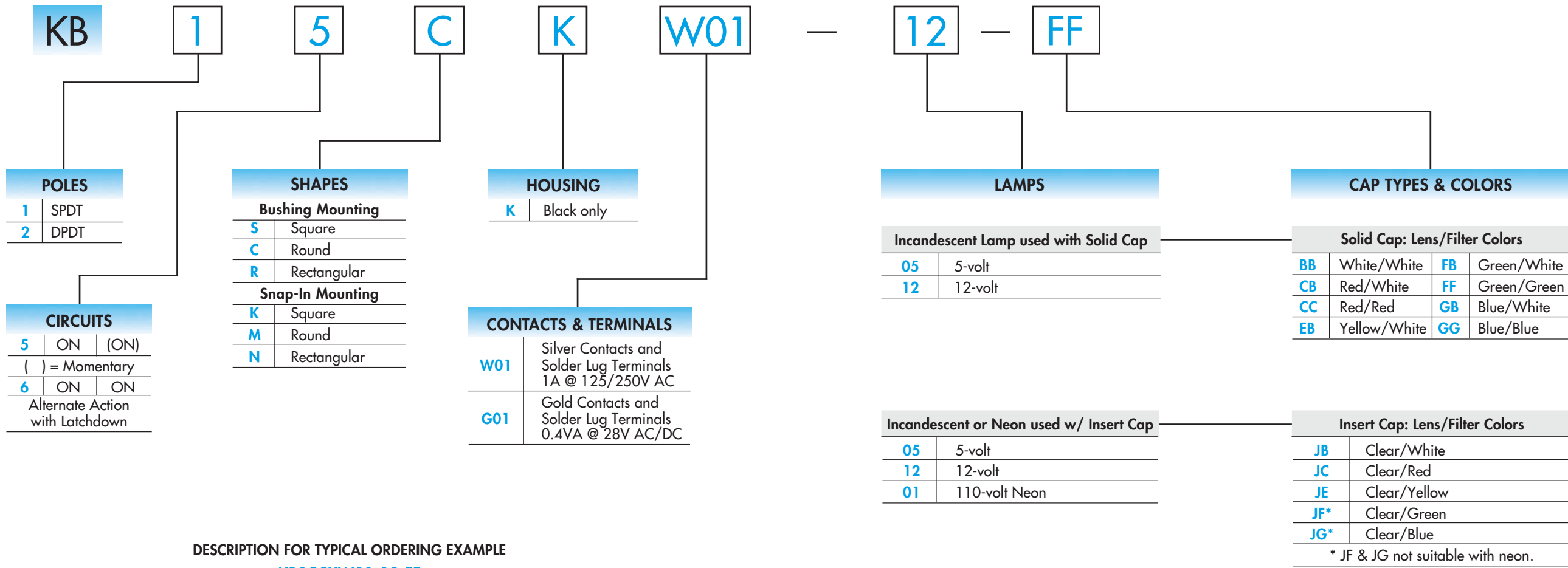
Mounting Torque: .78Nm (6.9 lb•in) maximum
Cap Installation Force: 4.51N (1.0 lbf) maximum downward force on cap
Soldering Time & Temperature: 3 seconds @ 350°C or 5 seconds @ 270°C
Process Seal: Not available

Standards & Certifications

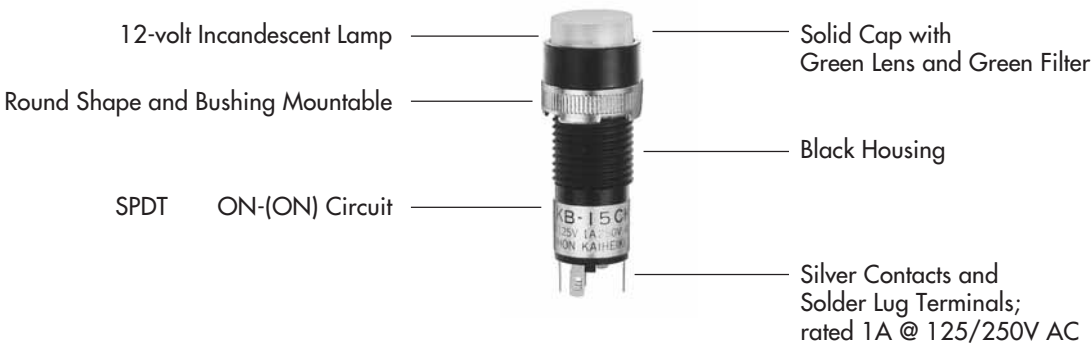
Flammability Standards: UL94V-0 housing & base
UL Recognized: Single & double pole models recognized at 1A @ 125/250V AC, 1A @ 30V DC, & 0.4A @ 28V DC; UL File No. WOYR2.E44145;
 add "/U" to end of part number to order UL mark on switch.
CSA Certified: Single & double pole models recognized at 1A @ 125/250V AC, 1A @ 30V DC, & 0.4VA @ 28V maximum; CSA File No. 023535-0-000;
 add "/C" to end of part number to order CSA mark on switch.



TYPICAL SWITCH ORDERING EXAMPLE



DESCRIPTION FOR TYPICAL ORDERING EXAMPLE
KB15CKW01-12-FF



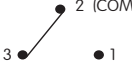
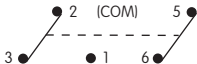
IMPORTANT:

Switches are supplied without UL & CSA marking unless specified. Specific models & ratings noted on General Specifications page.

Bright LED used with Cap for LED				LED Cap: Lens/Diffuser Colors	
Colors		Resistor		AB	Square Spot Illuminated Black Cap/White Window
5C	Red	No Code	No Resistor	JB	Clear/White
5D	Amber	05	5-volt	JC	Clear/Red
5F	Green	12	12-volt	JD	Clear/Amber
		24	24-volt	JF	Clear/Green

Super Bright LED used with Cap for LED		LED Cap: Lens/Diffuser Colors	
6B	White	JB	Clear/White
6F	Green		
6G	Blue		

POLES & CIRCUITS

Pole	Model	Plunger Position () = Momentary		Connected Terminals		Throw & Power/Lamp Schematics
		Normal 	Down 	Normal 	Down 	
SP	KB15 KB16*	ON ON	(ON) ON	2-3	2-1	SPDT  L(+) - (-) L
DP	KB25 KB26*	ON ON	(ON) ON	2-3 5-6	2-1 5-4	DPDT  L(+) - (-) L

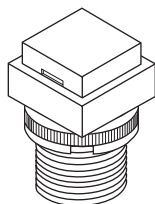
* When in latchdown position for the alternate circuit, cap position is 1.4mm (.055") above the built-in bezel.

SHAPES & MOUNTING TYPES

Bushing Mounting

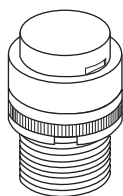
S

.551" Square



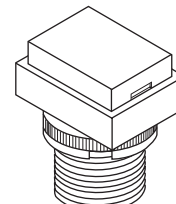
C

.551" Round



R

.551" x .728" Rectangular

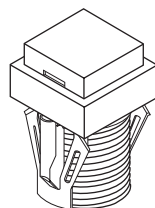


The bezel is an integral part of the switch body. One mounting nut AT057 supplied with each switch.

Snap-In Mounting

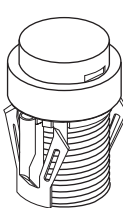
K

.551" Square



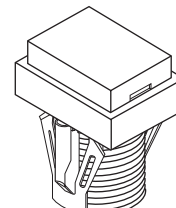
M

.551" Round



N

.551" x .728" Rectangular

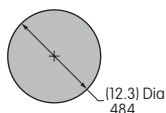


The bezel is an integral part of the switch body.

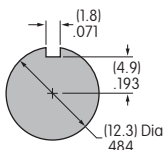
Panel Cutouts

Bushing Mounting

Without
Keyway



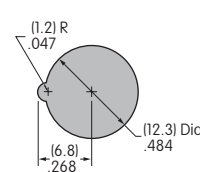
Panel Thickness:
0.5 ~ 8mm
(.020 ~ .315")



With
Keyway

Panel Thickness:
1.0 ~ 3.5mm
(.039 ~ .138")

Snap-In Mounting



Panel thicknesses, when using optional accessories, are shown with the accessories at the end of this KB section.

HOUSING

K

Housing available in black only. Shroud is an integral part of the switch body.

CONTACT MATERIALS, RATINGS, & TERMINALS

W Silver Contacts

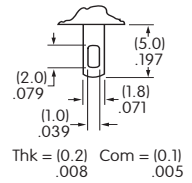
Power Level
1A @ 125V AC & 250V AC

G Gold Contacts

Logic Level
0.4VA maximum @ 28V AC/DC

01 Solder Lug

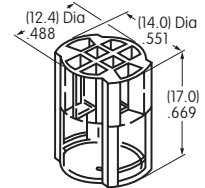
The .039" x .079" oblong hole accommodates one solid 20-gauge wire or two solid or stranded 22-gauge wires.



See Supplement Index (page Z2) for complete explanation of operating range.

A partitioned plastic guard is supplied with each switch to provide insulation between terminals.
Installation steps:

- (1) Identify wire-to-terminal connections.
- (2) Thread wires through the guard.
- (3) Solder the connections.
- (4) Push the guard fully onto the switch body.



LAMP CODES & SPECIFICATIONS

Electrical specifications are determined at a basic temperature of 25°C. Lamp circuit is independent of switch operation.

For dimension drawings of lamps see the Accessories & Hardware section.

If the source voltage is greater than rated voltage, a ballast resistor is required. The ballast resistor calculation and more lamp detail are shown in the Supplement; see Supplement Index (page Z2).

Ambient Temperature Range for lamps below: -25°C ~ +50°C.

Incandescent & Neon Lamps

AT611 Incandescent  T-1 Bi-pin	AT615 Neon 		05	12	01	Recommended Resistors for Neon: 33K ohms for 110V AC; 100K ohms for 220V AC	
		Voltage	V	5V AC	12V AC		110V AC
		Current	I	115mA	60mA		1.5mA
		Endurance	Hours	7,000 average			10,000

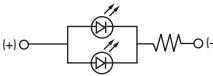
NEW → Bright LED without Resistor

AT635 LEDs are colored in OFF state.  T-1 1/2 Bi-pin		Color Codes: Red5C Amber5D Green5F			No Code No Resistor		
		Forward Peak Current		I_{FM}	30mA	30mA	30mA
		Continuous Forward Current		I_F	20mA	20mA	20mA
		Forward Voltage		V_F	1.9V	2.0V	2.1V
		Reverse Peak Voltage		V_{RM}	5V	5V	5V
		Current Reduction Rate Above 25°C		ΔI_F	0.42mA/°C	0.29mA/°C	0.42mA/°C

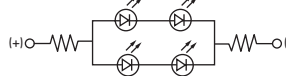
NEW → Bright LED with Resistor

AT634 LEDs are colored in OFF state.  T-1 1/4 Bi-pin				Resistor Codes			
	Color Codes:	Red 5C	Amber 5D	Green 5F	05	12	24
	Forward Peak Current			I_{FM}	—	—	—
	Continuous Forward Current			I_F	25mA	20mA	10mA
	Forward Voltage			V_F	5V	12V	24V
	Reverse Peak Voltage			V_{RM}	4V	8V	16V
	Current Reduction Rate Above 25°C			ΔI_F	—	—	—

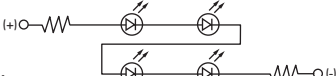
AT634
5-volt
2-element
with 1 Resistor



AT634
12-volt
4-element
with 2 Resistors



AT634
24-volt
4-element
with 2 Resistors



LAMP CODES & SPECIFICATIONS

Super Bright Single Element LED

AT625G Blue AT631B White AT632F Green  T-1 Bi-pin			Color	6B	6F	6G		
				White	Green	Blue		
				Forward Peak Current	I_{FM}	30mA	30mA	30mA
				Continuous Forward Current	I_F	20mA	20mA	20mA
				Forward Voltage	V_F	3.6V	3.5V	3.6V
				Reverse Peak Voltage	V_{RM}	5V	5V	5V
				Current Reduction Rate Above 25°C	ΔI_F	0.50mA/°C	0.50mA/°C	0.50mA/°C
				Ambient Temperature Range		-25°C ~ +50°C.		

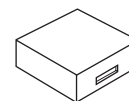
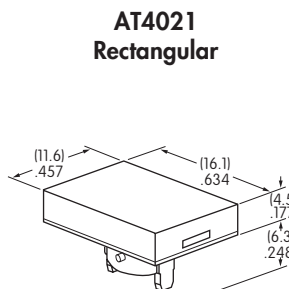
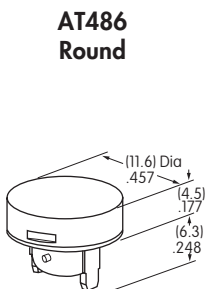
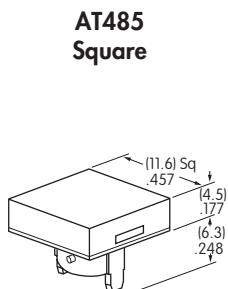
CAP TYPES & COLOR COMBINATIONS

Color Codes: **A** Black **B** White **C** Red **E** Yellow **F** Green **G** Blue **J** Clear

Solid Cap for Incandescent Lamp

Lens/Filter Colors Available:

BB	FB
CB	FF
CC	GB
EB	GG



Translucent Colored Lens



Translucent Colored Filter



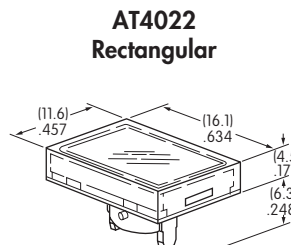
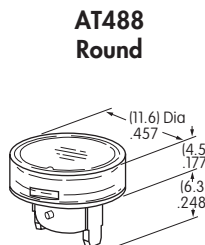
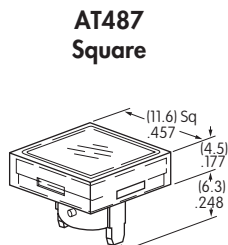
Lamp AT611

Material: Polycarbonate Finish: Glossy

Insert Cap for Incandescent or Neon Lamp

Lens/Filter Colors Available:

JB
JC
JE
JF
JG



Transparent Clear Lens



Translucent Colored Filter



Lamp AT611 Lamp AT615

JF and JG not suitable with neon lamp.

Material: Polycarbonate Finish: Glossy

CAP TYPES & COLOR COMBINATIONS

Color Codes: **A** Black **B** White **C** Red **D** Amber **E** Yellow **F** Green **G** Blue **J** Clear

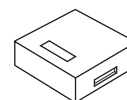
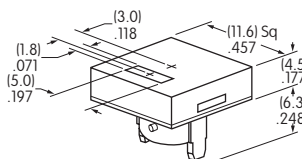
Spot Illuminated Cap for Bright LED without Resistor or with Resistor

Cap/Window Colors Available:

AB

Opaque Black Cap with
Translucent White Window
for Spot Illumination

AT4051
Square



Bright LED
AT635

Bright LED
AT634

Material: Polycarbonate Finish: Matte

Cap for Bright LED without Resistor or LED with Resistor

Lens/Diffuser Colors Available: (AT4133, 4132, 4134 white diffusers; AT4158, 4160, 4159 colored diffusers)

JB

AT4133

Square

AT4132

Round

AT4134

Rectangular



Transparent Clear Lens

JC

AT4158

AT4160

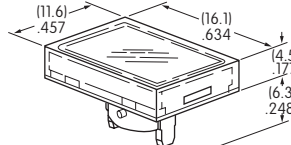
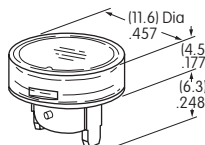
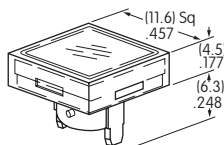
AT4159



Translucent Diffuser

JD

JF



Bright LED
AT635

Bright LED
AT634

Material: Polycarbonate Finish: Glossy

Cap for Super Bright LED

Lens/Diffuser Colors Available:

JB

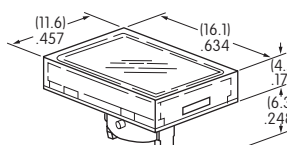
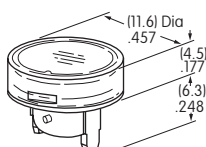
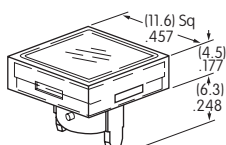
AT4133
Square

AT4132
Round

AT4134
Rectangular



Translucent Clear Lens



Translucent White Diffuser

Super Bright LEDs
AT625
AT631 AT632

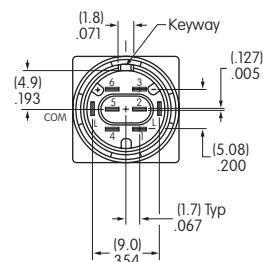
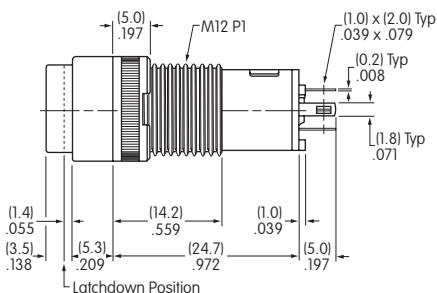
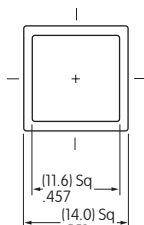


Material: Polycarbonate Finish: Glossy

TYPICAL SWITCH DIMENSIONS

Square • Bushing Mounting

Single & Double Pole

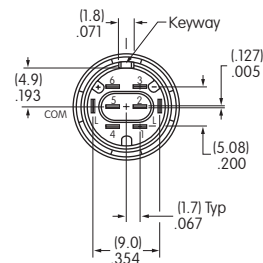
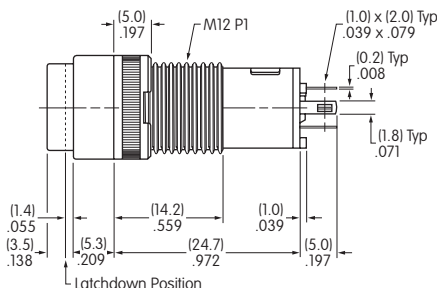
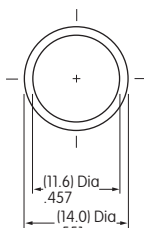


KB15SKW01-05-GG

Terminals 4, 5, & 6 are not on single pole models.

Round • Bushing Mounting

Single & Double Pole

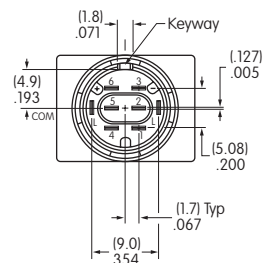
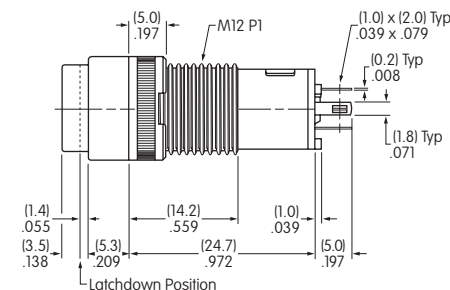
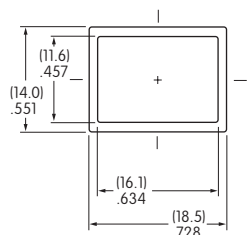


KB25CKW01-05-GG

Terminals 4, 5, & 6 are not on single pole models.

Rectangular • Bushing Mounting

Single & Double Pole



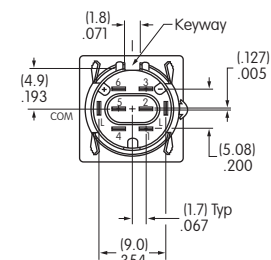
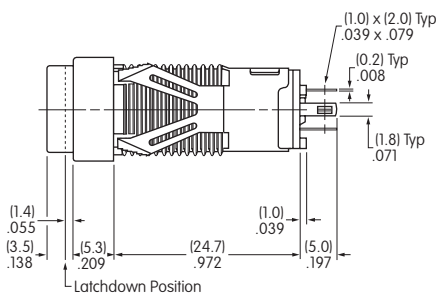
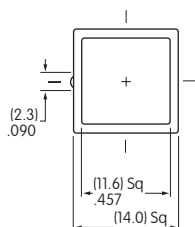
KB15RKW01-05-GG

Terminals 4, 5, & 6 are not on single pole models.

TYPICAL SWITCH DIMENSIONS

Square • Snap-In Mounting

Single & Double Pole

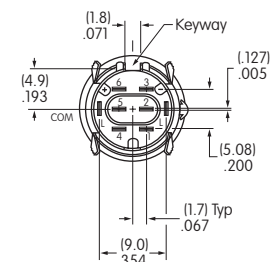
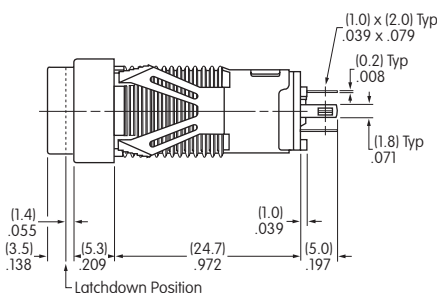
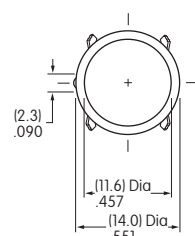


KB16KKW01-05-CB

Terminals 4, 5, & 6 are not on single pole models.

Round • Snap-In Mounting

Single & Double Pole

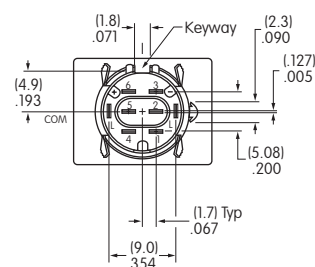
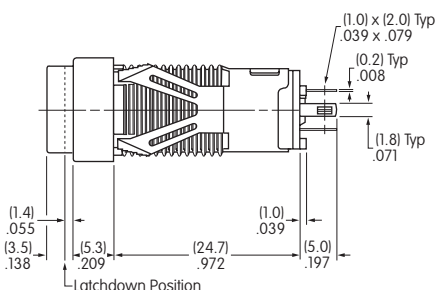
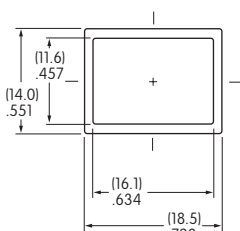


KB26MKW01-05-CB

Terminals 4, 5, & 6 are not on single pole models.

Rectangular • Snap-In Mounting

Single & Double Pole



KB16NKKW01-05-CB

Terminals 4, 5, & 6 are not on single pole models.

OPTIONAL ACCESSORIES

PCB Adaptors

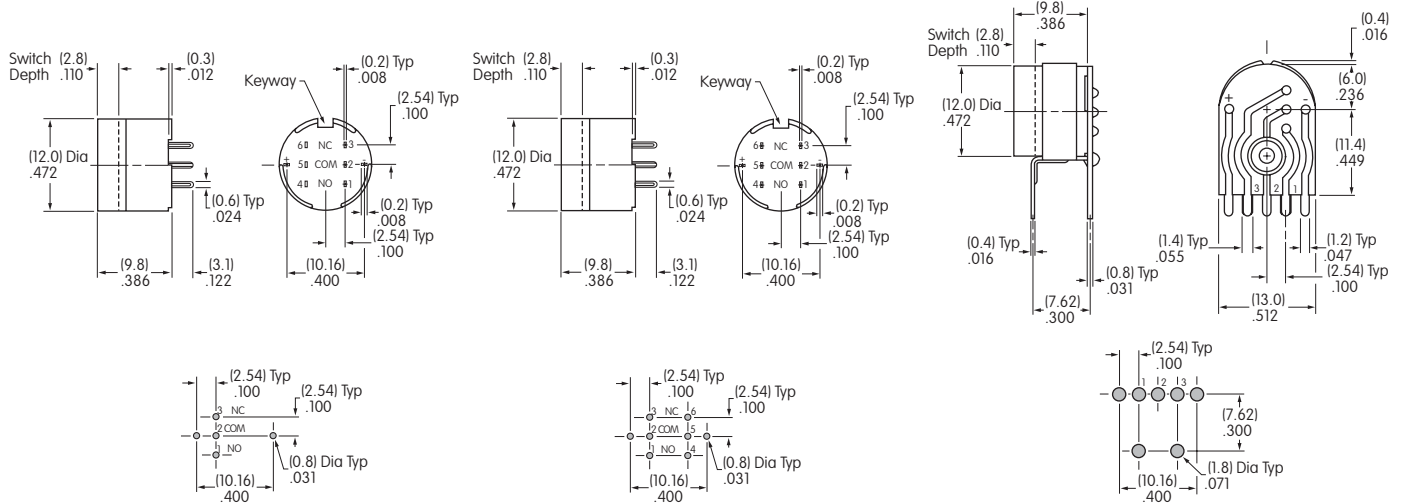
AT701
Single Pole
Straight PC
Terminals



AT702
Double Pole
Straight PC
Terminals



AT077
Single Pole
Right Angle PC
Terminals



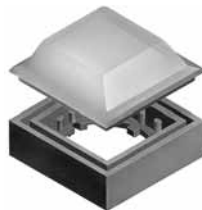
Material: Glass reinforced polyamide

Note: Order adaptors separately.

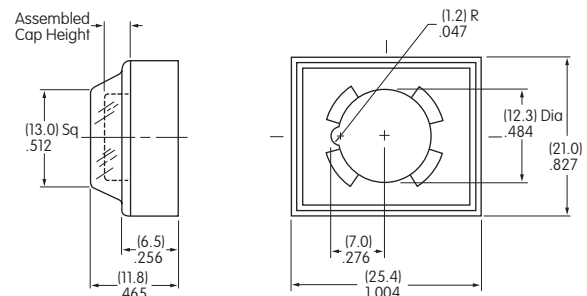
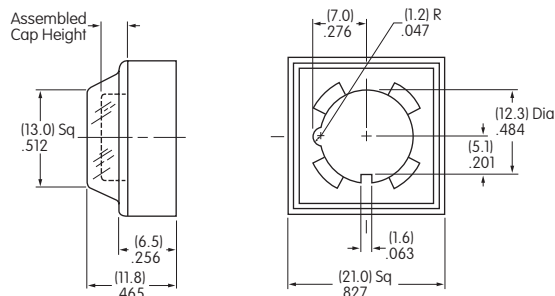
Splash Covers

Panel Thickness Range: 0.5 ~ 6.8mm (.020 ~ .268") for Bushing Mounting 0.5 ~ 2.0mm (.020 ~ .079") for Snap-in Mounting
Splash Covers reduce the depth of switch behind panel by .047".

AT495
For Square & Round



AT4025
For Rectangular



Material: Lid: PVC PVC loses pliability below 0°C (32°F). Base: Polyamide

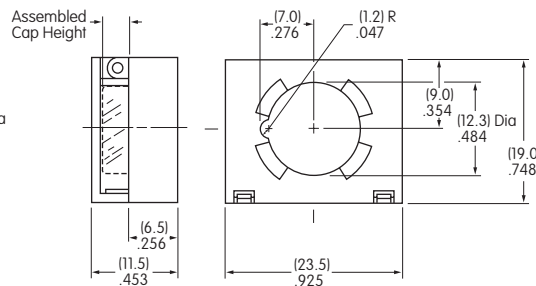
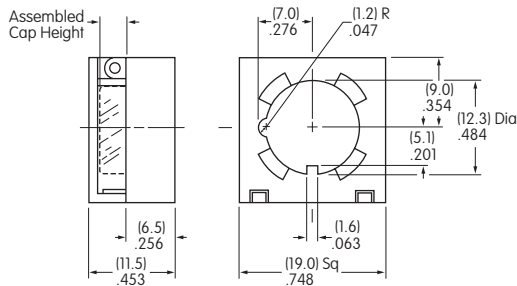
OPTIONAL ACCESSORIES

Protective Guards

AT494
For Square & Round



AT4024
For Rectangular



Panel Thickness
Range:

0.5 ~ 6.8mm
(.020 ~ .268")
for Bushing Mounting

0.5 ~ 2.3mm
(.020 ~ .091")
for Snap-in Mounting

Protective Guards reduce
the depth of switch
behind panel by .047".

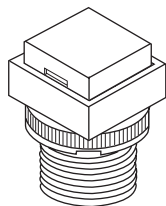
Material: Cover: Polycarbonate

Base: Polyamide

ASSEMBLY INSTRUCTIONS

Cap Removal & Installation

For alternate action models cap must be in UP position for cap removal. Indentations on opposite sides of the cap provide an easy way to lift the cap out of the holder, using either the finger nails, or cap extractor AT109.



LED Polarity & Orientation in Lamp Socket

Super Bright LEDs AT625, AT631, & AT632 are electrostatic sensitive.



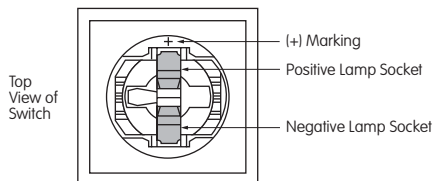
LED
AT635



LED
AT634

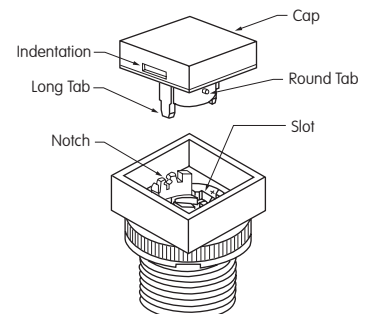


LEDs
AT625
AT631
AT632



Cap Replacement

Note that the cap has a pair of round tabs and a pair of long tabs which should be used for correctly replacing the cap in its holder. Using the long tabs as guides, slide the cap with the long tabs moving into the slots on opposite sides of the cap holder. Then, the round tabs will snap into notches on the other two sides of the holder.



AT108 Socket Wrench
for Bushing Mounting

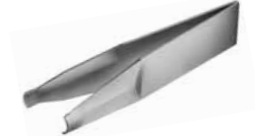
Overtightening the
mounting nut
may damage the
switch housing.



AT109 Cap Extractor



AT111 Lamping Tool



LEGENDS

General information and basic specifications are presented here for customers who want to do their own legends.

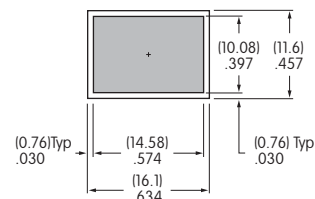
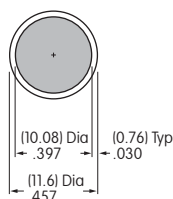
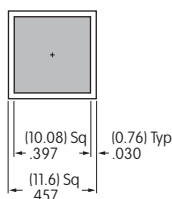
Suggested Printable Area for Lens



Recommended Print Method:

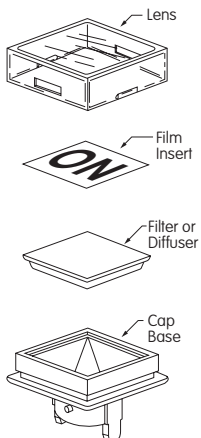
Screen Print or Pad Print

Epoxy based ink is recommended.



Shaded areas are printable areas.

Suggested Printable Area for Film Insert

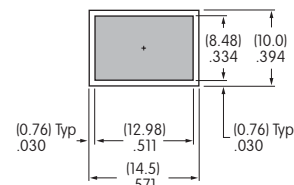
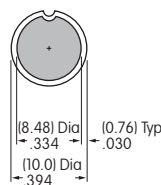
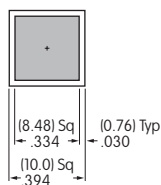


Film Material and Thickness:

Clear Polyester, 4 mil max.

Recommended Print Method:

Screen Print with Epoxy Based Ink



Shaded areas are printable areas.

Additional Methods

Additional methods for legends are engraving the lens and laser printing on film inserts.

Maximum depth for engraving is 0.3 mm (.012") on the cap lens.

Enamel paint is recommended to fill the engraved area.

LEGEND PACKET



1. To order caps with legends, contact the factory and request the KB Legend Packet.
2. Once you determine your desired legend, fill out the ordering work sheet included in the packet.
3. Return the completed work sheet to receive a quotation.